Mr. M. M. Duncan, Vice-Pres. & Gen. Mgr.,
Ishpeming, Michigan.

Dear Sir:

I beg to submit the following report of the work done in the Gwinn District for the year ending December 31st, 1924.

The various subjects have been taken up under the following heads:-

GENERAL REMARKS
STEPHENSON MINE
FRANCIS MINE

GWINN MINE

PRINCETON MINE

AUSTIN MINE

GARDNER-MACKINAW MINE

GENERAL SURFACE

ANALYSIS OF COST SHEETS

GENERAL REMARKS.

The product of the Gwinn District Mines for the years 1924 and 1923, was as follows:-

	1924	1923	INCREASE	DECREASE
Stephenson Mine, (1)	249,428	247,212	2,216	
Austin "	0	82,976		82,976
Francis " (2)	39,031	110,550		71,519
TOTAL,	288,459	440,738		
DECREASE - 1924,				152,279

- (1) Includes overruns from stockpile shipments.
- (2) Francis Mine abandoned April 30th, 1924.

The following table gives shipments for 1924, and ore in stock on December 31st, 1924:

	SHIPMENTS	IN STOCK DEC.31-1924
Stephenson Mine,	186,899	475,738
Princeton "	7,452	184,295
Gwinn "	4,935	2,519
Austin "	0	43,233
Francis "	0	403,035
Gardner-Mackinaw Mine,	0	50,562
TOTAL SHIPMENTS,	199,286	
Ore in stock Dec. 31st, 1924,		1,159,382
Ore in stock Dec. 31st, 1923,		1,070,209
INCREASE - 1924,		89,173

Shipments were relatively small in 1924, and at the end of the year there was more ore in stock.

The district is now 22 years old and probably has a life of from ten to twenty years, depending on the rate of production.

With the closing of the Francis there are now five mines in the district. Of these, the Austin has a comparative short life as the remaining ore in the shaft pillar can be removed in twelve months. The bottom of the Gwinn Mine deposit has been reached and developed for mining, so that this mine has a relatively short life. There is considerable ore in the Gardner-Mackinaw property, but in order to mine it the Mackinaw shaft must be sunk and new levels opened. The Gardner ore body is developed and can be mined out in a relatively short time, as there is only a limited tonnage on this property. The main reserve is in the Princeton Mine. The Stephenson Mine has a probable life of from four to five years at its present rate of operation.

The following statements are included in the report as they give the history of the district in a concise form:

STATEMENT SHOWING TOTAL ORE PRODUCED BY YEARS FROM 1903 TO 1924 - INCLUSIVE.

YEAR	AUSTIN	PRINCETON	STEPHENSON	GWINN	FRANCIS	GARDNER- MACKINAW	TOTAL
A.Linnah	2100111	1111010111011	0 202 1001 0 011	GHZII	210111020		
1903	1,086						1,086
1904	30,118						30,118
1905	57,210	(a) 8,224)					
	0.,000	48,889					114,323
1906	160,049	175,752					335,801
1907	192,424	174,457	8,333				375,214
1908	197,525	124,346	78,419				400,290
1909	203,129	144,882	142,816				490,827
1910	64,705	115,782	214,500				394,987
1911	145,221	96,670	226,022	537			468,450
1912	115,934	22,567	209,282				347,783
1913	68,259	74,884	255,979				399,122
1914		3,256	214,608	48,389			266,253
1915		122	207,724	127,300			335,146
1916	16,193	145	303,562	144,066			463,966
1917	51,659	(b) 1,106	253,266	161,963	1,778		467,560
1918	1,069	148,265	4,245	155,534	41,535	2,405	353,053
1919	14,896	193,228	2,402	137,847	80,528	69,326	498,227
1920	73	156,746	174,782	96,595	80,056	130,388	638,640
1921		97,150	196,539	63,501	71,075	159	428,424
1922	50,905	74	213,223(20,085	98,049	0	382,336
1923	82,976	0	247,212	27,334	110,550	0	468,072
1924	0	0	249,428	0	39,031	0	288,459
Total	1,453,431	1,584,333	3,202,342	983,151	522,602	202,278	7,948,137

⁽a) On hand when mine was taken over August 1st, 1905.

⁽b) Stockpile shortage.

⁽c) Stockpile overrun.

STATEMENT SHOWING SHIPMENTS FOR EACH YEAR FROM 1905 TO 1924, INCLUSIVE.

YEAR	AUSTIN	PRINCETON	STEPHENSON	CHIPTAPAT	TDIMATA	GARDNER-	
TEMIL	AUDIIN	PAINCETON	STEPHENSON	GWINN	FRANCIS	MACKINAW	TOTAL
1905	44,653	47,290					91,943
1906	173,182	166,894					340,076
1907	195,950	177,863	6,305				380,118
1908	111,229	36,033	52,588				199,850
1909	125,727	42,935	64,206				232,868
1910	188,587	89,442	225,726				503,755
1911	107,394	28,189	128,839	230			264,652
1912	102,529	162,137	214,386				479,052
1913	107,365	53,477	96,298				257,140
1914	30,491	13,607	93,796	20,159			158,053
1915		17,171	243,458	57,910			318,539
1916	64,521		368,739	143,708			576,968
1917	44,420	150,375	496,712	188,070			879,577
1918	8,533	66,244	75,162	182,541	30,775		363, 255
1919	2,334	111,617	1,965	66,666	26,936	32,332	241,850
1920	3,665	153,609	110,924	196,593	34,199	49,051	548,041
1921		23,916	77,077	64,515	16,220	19,889	201,617
1922	5,065	26,145	202,522	26,436	11,437	40,180	311,785
1923	94,553	25,642	74,368	28,529	0	10,264	233,356
1924	0	7,453	186,899	4,935	0	0	199,287
TOTAL,	1,410,198	1,400,039	2,719,970	980,292	119,567	151,716	6,781,782

STATEMENT SHOWING ORE IN STOCK AT THE CLOSE OF EACH YEAR, FROM 1903 TO 1924 INCLUSIVE.

1903 1904 1905 1906 1907 1908 1909 1910 1911 1912 1913 1914 1915 1916 1917 1918 1919 1920 1921	1,086 31,204 43,761 30,628 27,102 113,398 190,800 66,918 104,745 118,150 79,044 48,553 48,553 225 7,464 12,562 8,970 8,970 54,810	8,923 18,681 15,275 103,588 205,535 231,875 300,356 160,786 182,193 171,842 154,793 154,793 3,457 85,478 167,089 170,226 243,460 217,389	2,028 27,859 106,469 95,243 185,792 180,688 340,369 461,181 425,447 360,270 116,824 45,907 46,344 110,202 229,664 240,365	307 307 307 28,537 97,927 98,285 72,178 45,171 116,352 16,014 15,000 8,649	1,778 12,538 66,130 111,987 166,842 253,454	2,405 39,399 120,736 101,006 60,826	538,135 764,942 835,493
1923	43,233	191,747	413,209	7,454	364,004	50,562	1,070,209
1924	43,233	184,294	475,738	2,519	403,035	50,562	1,159,381

The Stephenson Mine operated throughout the year, but on a reduced scale, starting July 28th. The Francis operated only 4 months, closing permanently on April 30th. The Gwinn, Princeton and Austin Mines have been kept in repair and ready for re-opening on short notice. The Gardner-Mackinaw Mine pumps were pulled in November, 1923, the mine flooded, but it can be pumped out and operations resumed on several months notice.

There has been a surplus of surface labor available throughout the year. The closing of the Francis Mine made it necessary to lay off a number of underground employes, but work was available at other company mines in Marquette County. Quite a number of the young first-class miners left the district in October and November on account of the four-day-a-week schedule. The shortage of miners has been made up, a number of surface men going underground for the winter, but the efficiency of the miners, as a whole, has been lowered.

On January 1st, 1924, there were 400 men employed in the district; on December 31st, 1924, there were 269, the decrease for the year being 131. This compares with a decrease of 52 between the same dates in the previous year. The number now employed in the district is the lowest since 1904.

All the 50 houses at the Gardner-Mackinaw location are vacant and have been boarded up. There are 23 vacant houses at Gwinn; 13 at the Austin Location and 5 at the Princeton Location. During the fall months there was a feeling of depression prevailing in the district due to operating only 4 days per week. This feeling is much better since the mines started working 5 days per week. There are a number of employees in the district who have large families, ranging from five to ten children, and when working only 4 days per week they were not able to make a living and in several cases the merchants had refused to extend them further credit. The extra day each week, starting in December, means better living conditions for their families.

The Austin 4-room school building which burned on December 13, 1923, was rebuilt with local labor in 70 days, being opened on February 28th, 1924.

The cost was about \$17,000.00, while the estimate on contract was \$30,000.00.

mer months. Nearly all of the park grounds have been cleaned of brush and dead timber, tables and seats have been provided, also camp stoves, etc. Considerable use was made of the park by the local residents, and also by other Marquette County people and tourists. The park would have been used more if the weather had not been so cold during the summer months. Improvements have not been completed and it is planned to continue the work during 1924.

Over \$2,200.00 was expended on the park, the funds for this purpose being raised by a general County tax. The Marquette County parks are under the supervision of the Marquette County Road Commission.